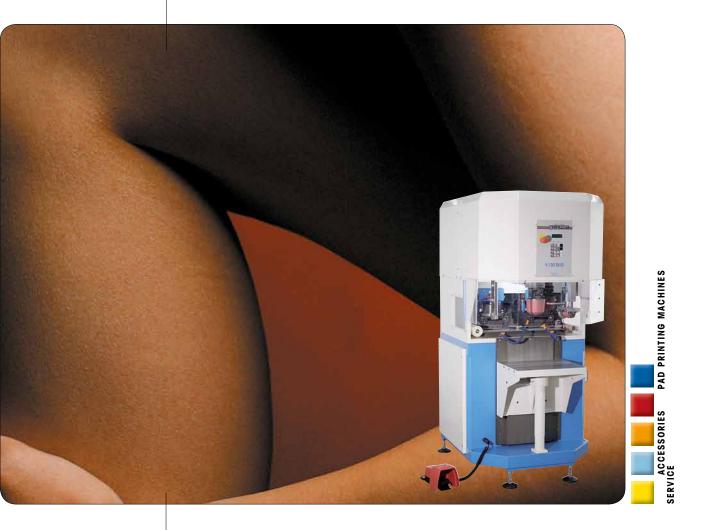
V-DUO

PAD PRINTING MACHINES



2-colour pad printing machine

Very high registration accuracy due to one printing position for both pads

At home everywhere: stand-alone, semi-automation, fully automatic machine

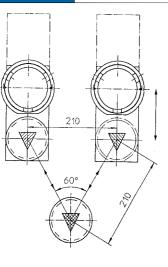


Pad Printing Machines ALFALAS® Laser Systems Automations



STANDARD

V-DUO -SERIES



Very high performance.

bébét

The V-DUO series features 2-colour machines. Its unique functional principle facilitates very high performance.

The V-shaped pad bridge facilitates parallel print image transfer and print image pick-up. A further benefit is the printing of both pads at one printing position, resulting in a very high register accuracy.

The combination of V principle and universal control makes it possible to fulfil practically any wish. The variaty of setting options can be saved in 5 programme sequences. Each pad can be independently programmed with all functions. The function "start of production" allows actuating customer's automations. The two cliché holders are provided with an x-y-w adjustment option, an ink residue pick-up system is installed as standard.

Performance

To increase performance (feeding), we recommend the addition of a rotary index table. With the implementation of our standardised MODUL 1000 the extension for a semi-automation will be achieved.

Automatisation

To allow integration into automated systems, the V-DUO series is also available as bench model (option: x-y cross table for machine adjustment).



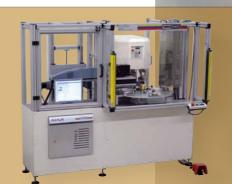
V-130 DUO Increased performance by mounting the machine to a MODUL 2000 unit

V-60/90 DUO Increased performance by mounting the machine to a MODUL 1000 unit

T. DSL.

"T2" rotary index table for the feeding of workpieces

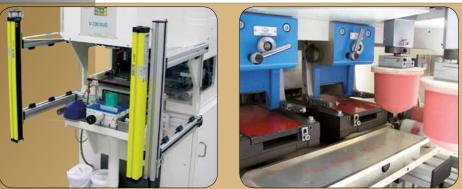












MAGICAL TRIANGLE





can also realise 4-colour printing, i.e. 2 ink/doctoring cups per cliché unit.

with rotary index table

TECHNOLOGY

V-DUO -SERIES

V-DUO		V-60/60 DUO	V-90/90 DUO	V-130/130 DUO	V-140/140 DUO
Item No. Bench / Floor standing model		01 03 51 / 01 00 51	01 03 52 / 01 00 52	01 03 54 / 01 00 54	-/ 01 00 53
Ink residue pick-up system		integrated	integrated	integrated	integrated
Single cycle		Ves	Ves	Ves	yes
Multiple printing		ves	yes	yes	ves
Continuous run		yes	yes	yes	yes
Piece counter		ves	Ves	yes	ves
Variable speed control		yes	yes	yes	yes
Cycles / hour	max.	1.300	1.200	800	800
nk/doctoring cup size	Ø mm	60	90	130	140
Variable doctoring contact pressure		ves	yes	yes	yes
Cliché size	mm	2x 70 x 140	2x 100 x 215	2x 150 x 300	2x 150 x 300
Print image size max.	Ømm	55	85	120	130
/ariable pad stroke onto workpiece	mm	10–160 optional: 0–200	10–160 optional: 0–200	10–160 optional: 10–200	10–160 optional: 10–200
/ariable pad stroke onto cliché	mm	10–130	10–130	10–100	10–100
Pad installation height max.	mm	95	95	152	152
Force of pressure	N	1.170	1.170	2.500	2.500
Drive		electropneumatic	electropneumatic	electropneumatic	electropneumatic
Connected load	kW	0,5	0,5	0,5	0,5
Power supply	V/phase	230V/1/N/PE	230V/1/N/PE	230V/1/N/PE	230V/1/N/PE
nterface		D-SUB 37-pole	D-SUB 37-pole	D-SUB 37-pole	D-SUB 37-pole
Power frequency	Hz	50–60	50–60	50–60	50–60
Control		PLC	PLC	PLC	PLC
Control voltage	V/DC	24	24	24	24
Prefuse	A	16	16	16	16
Pneumatic supply fine filter 5 µm	bar	6	6	6	6
Air consumption / cycle	NL	12	12	26	26
Width	mm	733	733	850	850
Depth	mm	820	820	1.190	1.190
Height	mm	710/1.550	710 / 1.550	890 / 1.750	1.750
Weight	approx. kg	160 / 280	160 / 280	400 / 550	555

Scope of supplies

Toolkit

- Assembly table
- Pair gripping tongs
- Ink/doctoring cups
- Thrust collars
- Spray bottle, 500 ml
- Pad couplings
- Pads
- Foot switch
- Documentation

Accessories & Options

- Rotary index table T2, T4, 150 T2, 150 T4
- Vacuum distributor for rotary index table
- Manually operated indexing slide, stroke 240 mm
- Cross table V-60/90 DUO for integration in automations
- 2-colour ink/doctoring cup Ø 90 mm
- Bench model
- Light curtain
- Special programme for sequence control (automations)
- Memory extension (jobs)
- Can be combined with MODUL 2010



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TAMPOPRINT products are permanently updated to keep pace with the latest technological developments. For this reason, figures and descriptions are non-binding. Our machines are manufactured based on the currently valid European Machinery Directives as well as the European product standards EN 1010 - 1 and EN 1010 - 2.

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TAMPOPRINT® AG

 Lingwiesenstraße 1

 70825
 Korntal-Münchingen, GERMANY

 Ø
 +49 7150 928-0

 Fax:
 +49 7150 928-400

 E-Mail:
 info@tampoprint.de

 Ventes
 tAffaires

 Fax:
 +49 7150 928-144

 Fax:
 +49 7150 928-144

 Fax:
 +49 7150 928-32

 E-Mail:
 ventes@tampoprint.de

 http:
 www.tampoprint.de

TAMPOPRINT[®] INTERNATIONAL CORP.

 1400 26th Street, Vero Beach, FL 32960, USA

 @
 +1 772 778-8896, 800 810-8896

 Fax:
 +1 772 778-8289

 E-Mail:
 sales@tampoprint.com

 http:
 www.tampoprint.com

TAMPOPRINT® IBERIA S.A.U.

Polígono Industrial Martorelles, C/ Sant Martí, s/n (entre Gorgs y Mogent) 08107 Martorelles (Barcelona), SPAIN © +34 93 2327161 Fax: +34 93 2471500 E-Mail: tampoprint@tampoprint.es http: www.tampoprint.es